



# Workplace Risk Factors Assessment in North-Azadegan Oil Field Based on Harmful Agents Risk Priority Index (HARPI)

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## Abstract

**Background:** Considering the necessity of health risk management, the present study conducted to provide a comprehensive model for identifying, evaluating, and prioritizing occupational health risks in an oilfield.

**Methods:** We conducted this descriptive-analytical cross-sectional study in 2022 at the North-Azadegan oil field in Iran. The occupational health risk was assessed using the "Harmful Agents Risk Priority Index" (HARPI) method.

**Results:** Among the employees for the office section in all job groups, ergonomic risks due to people's posture while working has the highest risk score and is the most critical risk for implementing corrective actions. In the operational section, for the HSE group, benzene, the production group, Electromagnetic Fields (EMFs), and other groups, undesirable lighting has the highest risk score, and exposure to Toluene, Ethylbenzene, Xylenes (TEX) has the lowest risk score. In this oil field, controlling exposure to benzene, correcting ergonomic conditions, and controlling noise exposure, with scores of 81.3, 74.85 and 71.36, have the highest priority, respectively. Sequentially, Toluene, Xylene, and ethylbenzene, with scores of 10.25, 11.61, and 11.61, have the lowest control priority.

**Conclusion:** The proposed model can prioritize the workplaces' harmful agents based on the HARPI score due to exposure to chemicals, physical factors, and analysis posture.

**Keywords:** Environmental exposure; Occupational health; Oil and gas industry; Risk priority number

## Introduction

Today, energy demands are key in determining the progress of nations' industrial sectors. Particularly, the oil industry makes a significant impact

on a country's economic growth. Nonetheless, the growing concern regarding safety, health, and the environment is inseparable from the devel-



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opment of these industries (1). Millions of accidents and occupational diseases occur worldwide (2). According to the WHO statistics, 55 million people die annually due to Non-Communicable Diseases (NCD) (3). In addition, based on the statistics published by the Iranian Center for Environmental and Occupational Health in 2009, one million and two hundred thousand people were covered by occupational medical examinations (4).

The International Labor Organization (ILO) report indicates that 60% of the world's workforce is in developing countries. From 5% to 15% have access to occupational health engineering services (5). Occupational accidents and illnesses generate economic and human burdens. They have led to serious concerns for the ILO and related organizations (6). One of the most important factors influencing the improvement of health and safety management is developing and implementing risk assessment methods to ensure the achievement of health and safety programs (7). Risk management is legally required in some countries, such as the United Kingdom and Singapore (8). To minimize the potential conflict between work and family, implementing effective safety and health management systems, focusing on improving workplace occupational health, can be beneficial (9).

Risk assessment focuses on workplace safety (10). However, workers exposed to health hazards include physical, chemical, biological, ergonomic, and psychological harmful agents. The oil industry and its derivatives have a specific place in oil-producing countries. This industry's high number of workers necessitates further studies in occupational health engineering services (11). On the other hand, we should note that one of the main tasks of risk assessment as a management tool is simplifying the perception of subjects and decisions. Therefore, the risk management process should select remedial actions with the desired impact, the assumed benefits at an acceptable cost, and resource savings (12). In studies, many investigations have been done on health risk assessment in both processing and non-processing industries. As a result, only some

health risks have been assessed independently due to exposure to harmful factors in the workplace in most studies (13).

Thus, we aimed to provide a comprehensive model for identifying, evaluating, and prioritizing occupational health hazards in the North-Azadegan (13) oil field in 2022. Another purpose of this study was to simplify decision-making for the organization's senior management in determining the location of the budget allocated for remedial measures using clarifying and prioritizing health risks.

## Methods

Ethical approval was obtained from Shahid Beheshti University of Medical Sciences: IR.SBMU.PHNS.REC.1401.051.

The NAZ oil field located 120 km southwest of Ahvaz. The number of employed workers is 915, with an average age of  $34.05 \pm 7.8$  years. By observing the ethical principles, this study was conducted according to the conceptual model (Fig.1). First, a team including managers and supervisors of the units, including the Health, Safety and Environment manager, maintenance, operation, and occupational health expert, implemented checklists and instructions presented by the Iranian Environment and Occupational Health Center (IEOHC) to identify harmful health agents in the workplace (14). In the next step, to measure the harmful occupational health agents for the different company job groups, the instructions approved by the Ministry of Health and Medical Education (MHME) were used in Table 1. In the next step, we combined Noise control priority index (NCPI) (15, 16) and Comprehensive Occupational Health Risk Assessment (COHRA) (7) with two purposes and provided the Harmful Agent Risk Priority Index (HARPI). 1) Using COHRA to determine each harmful agent's weight factor and eliminate their unit (dimension) to compare all agents' priorities (Table 2) 2) Using NCPI to consider the parameters of exposure time and the number of workers exposed to pollutants (Table 3).

Figure 1 shows the location of HARPI in the occupational health management process. Some potentially harmful factors, like vibration, were excluded due to the lack of identification at the initial stages or investigation because of limited

exposure time or repetition. Nonetheless, researchers can now investigate all possible harmful work-related factors based on the proposed model.

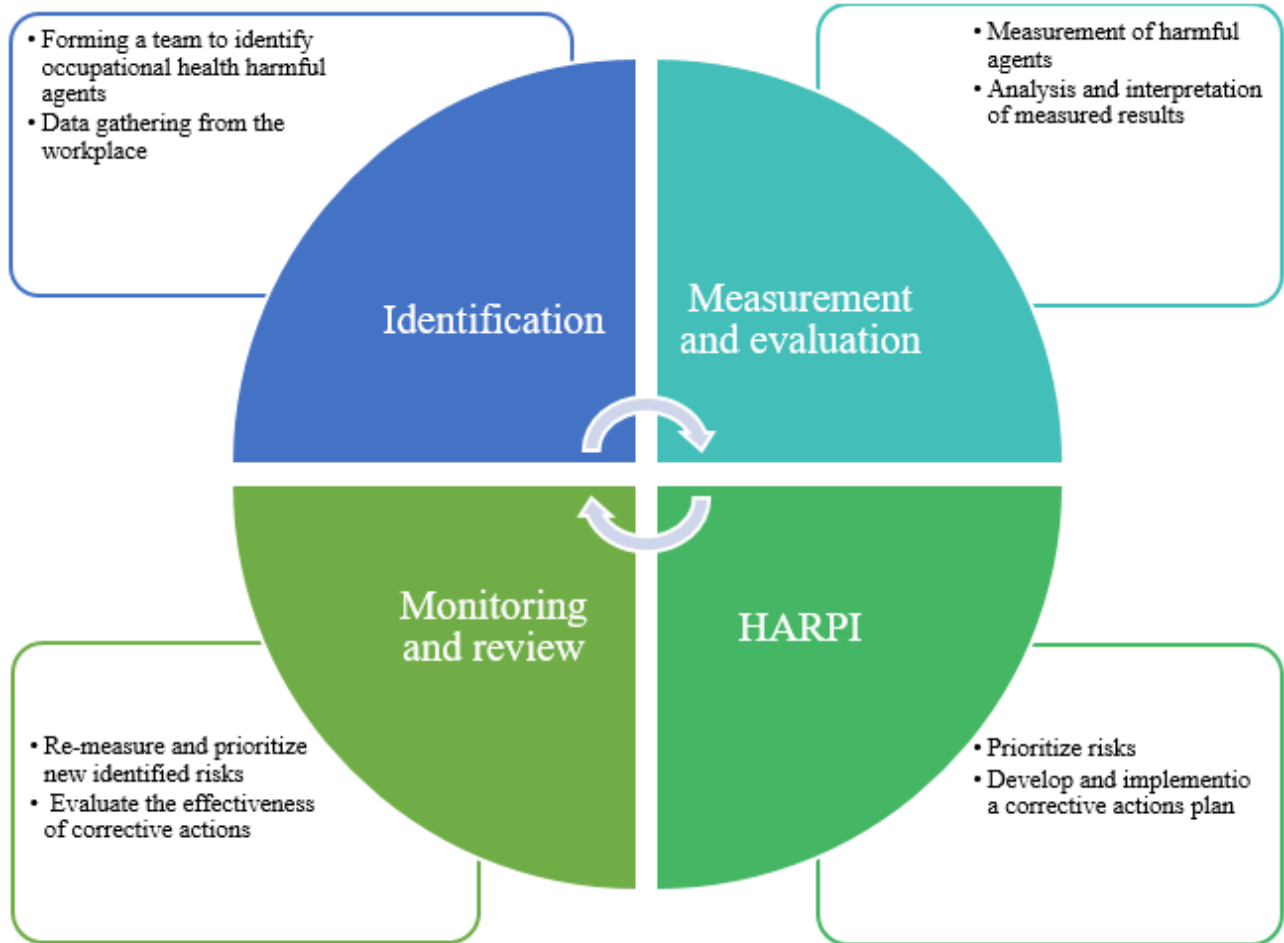


Fig.1: Conceptual risk Process management model

$$\text{Eq.1: } WFi = \sqrt{ER \times HR}$$

WFi: Weight factor

ER: Exposure rate

HR: Hazard rate

$$\text{Eq.2: } HARPI = 100 \times \frac{\sum_{i=1}^n WFi \pi_i t_i}{\sum PT}$$

$\pi_i$ : Number of people exposed to pollutants

$t_i$ : Job group exposure time average (hr.)

P: People total number

T: Total exposure times

**Table 1:** Identified harmful agents, measurement methods and devices used

<i>Agents</i>	<i>Methods</i>	<i>Devices</i>
Noise	OEL – NV–9505	CEL-450
Lighting	OEL–L – 9507	TES-1339
EMFs	OEL – R – 9506	Extech-480846
Ultraviolet ray		Lutron UV-340 A
Infrared ray		Hagner ECI 1-IR
Heat stress	OEL-HC-9508	Casella-Microtherm
Analysis Posture	OEL – E – 9509	Worksheet and related software's
Volatile organic compounds	2549	SKC Air lite pump - activated carbon 50/100 mg
Dust	NIOSH <sup>1</sup> 1501	
Acid	0600	SKC Air Check pump – PVC <sup>2</sup> filter
	7909	SKC Air Check pump - quartz fiber filter, MCEF <sup>3</sup>
OSHA <sup>4</sup> ID 113		

<sup>1</sup> National Institute of Occupational Safety and Health, <sup>2</sup> Polyvinyl Chloride, <sup>3</sup>Mixed Cellulose Membrane Filter, <sup>4</sup>Occupational Safety and Health Administration

**Table 2:** ER and HR table for harmful agent’s weight factor calculation

<i>Agents</i>	<i>Analysis Posture (3)</i>			<i>Physical</i>						
	ROSA score	RULA & REBA	QEC score	Heat stress (WBGT)	Lighting	Vibration	Ultraviolet, Infrared, and electromagnetic fields	Noise		
5	-	Level 4	S>75%	E>100% OEL	E < OEL	E >100% OEL	E>100% OEL	E > OEL		
4	-	Level 3	51%≤S≤75%	AL<E≤100% OEL	-	-	75%OEL<E≤100%OEL	AL<E≤OEL		
3	S ≥5	Level 2	41%≤S≤50%	E≤ AL	-	AL<E≤100% OEL	50%OEL<E≤75%OEL	E ≤AL		
2	S<5	Level 1	S≤40%	-	-	E≤ AL	25%OEL<E≤50%OEL	-		
1	-	-	-	-	E ≥ OEL	-	E≤25%OEL	-		
<b>Chemicals</b>										
5	Exposure rate to a single contaminant				Mixed exposure rate with synergic effects					
4	E>1				E>100% OEL					
3	-				75%OEL<E≤100%OEL					
2	-				50%OEL<E≤75%OEL					
1	E≤1				25%OEL<E≤50%OEL					
<b>Physical and Ergonomics</b>										
5	Catastrophic: More than one death due to significant irreversible health or physiological effects, toxins affecting re-									

	production, life-threatening consequences, lack of light and loudness that pose a risk of an accident
4	Severe: death of one person, irreversible or debilitating health effects in one or more people, chronic progressive complications such as hearing loss, pneumoconiosis, and obstructive pulmonary disease
3	Moderate: Reversible health effects with missed workdays such as musculoskeletal disorders, effects of vibration, manual load carrying, physical effects of sunburn, heat stress, effects of the nervous system other than narcosis, non-fatal airborne diseases, complications Ultraviolet, infrared, and electromagnetic fields
2	Minor: Reversible health effects, requires treatment without missed workday, bacterial food poisoning, sunburn, and narcosis
1	Negligible: No effect on performance, reversible effects, requires first aid, minor muscle discomfort, and headache
H	Chemicals
R	
5	The carcinogenic, mutagenic, and teratogenic effects of the substance are known. Elements that ACGIH and IARC classify in category A1 and group 1
4	Substances in ACCIH class A2. Group A2 in IRAC class, highly corrosive substances ( $0 < PH < 2$ or $11.5 < PH < 14$ ).
3	Substances that ACGIH has placed in class A3. Group B2 materials in IRAC classification. Corrosive substances ( $5 < PH < 9$ or $12 < PH < 9$ ) and respiratory sensitizers.
2	Substances with reversible effects on the skin, eyes, and mucous membranes, but their effects are not severe enough to cause serious harm to humans. Substances that ACGIH has placed in the A4 class of carcinogens. Substances with skin sensitivity and irritation effect.
1	Substances that have no known health effects and are not classified as toxic or harmful substances. Substances that ACGIH has placed in class A5 carcinogens.

**Table 3:** Job groups identified based on human resource database analysis

<i>Job groups</i>	<i>Staff total number</i>	<i>Offices</i>	<i>Exposure time (hr)</i>	<i>Operational</i>	<i>Exposure time (hr)</i>
HSE	99	19	14	80	10
Laboratory	12	2	8	10	5
Quality	6	2	12	4	5
Planning	2	2	12	0	0
Production	102	12	14	90	5
Logistic	171	11	14	160	5
Commercial	39	39	14	0	0
Security	275	25	8	250	5
Legal affairs	3	3	6	0	0
Management	4	4	6	0	0
Technology	15	15	8	0	0
Human Resource	7	7	10	0	0
Process	4	2	14	2	5
Maintenance	175	45	12	130	5
SUM	914	188		726	

**Physical agents**  
**Noise**

We measured the Sound Pressure Level (SPL) based on ISO 9612-2009 (E) and then calculated the average SPL based on Eq.3 to determine the noise-related ER (17).

$$\text{Eq.3: } \overline{SPL}(dB) = 10 \log \left[ \frac{1}{n} \sum_{i=1}^n 10^{Lp_i/10} \right]$$

n: Stations number  
Lp<sub>i</sub>: Each stations SPL (dB)

### Lighting

To measure the average general light intensity in the operational areas, we selected certain stations and measured the light intensity on the horizon and at workers' eye level. We used IES patterns to calculate the average light intensity in office areas, warehouses, and roofed locations. We measured light intensity in industrial and roofed areas after sunset, and then used Equation 4 to determine exposure to average light intensity (18).

$$\text{Eq.4: } E(Avg) = \frac{1}{T} \sum_{i=1}^n E_i \times T_i$$

### Heat stress

We used the Wet Bulb Globe Temperature (WBGT) index to calculate the ER to heat stress in the workplace (Eq.5 and 6) (19).

$$\text{Eq.5: } WBGT_i = \frac{WBGT_{head} + (2 \times WBGT_{abdomen}) + WBGT_{foot}}{4}$$

$$\text{Eq.6: } WBGT(Avg) = \frac{1}{T} \sum_{i=1}^n WBGT_i \times T_i$$

### Rays and EMF

To determine the level of exposure to ultraviolet and infrared rays, considering the region's climate and the large number of outdoor workers, we measured their intensity at midday (11am to 1pm). Furthermore, we measured EMFs from the sources we identified. The measurements were achieved using direct-reading devices, and the results were applied to calculate the rate of exposure for workers, based on the Eq.7. (20).

$$\text{Eq.7: } R(Avg) = \frac{1}{T} \sum_{i=1}^n R_i \times T_i$$

### Analysis posture

We used Rapid Upper Limb Assessment (RULA), Rapid Entire Body Assessment (REBA), Quick Exposure Check (QEC), and Rapid Office Strain Assessment (ROSA) to analyze posture assessment (7).

### Chemical agents

#### Volatile Organic Compounds (VOCs)

By NIOSH 2549, we made sure of VOCs. We calculated the concentration of pollutants in the

workers breathing zone and the pollutant's synergistic effects by Eq.8,9 and 10, respectively(21).

$$\text{Eq.8: } C = \frac{(W_f + W_b - B_f - B_b)}{V}$$

$W_{f,b}$ : Analyte found in the sample front and back (Coconut shell charcoal)

$B_{f,b}$ : Average media in the blank front and back

V: Air volume sample (1)

C: Pollutant concentration (mg/m<sup>3</sup>)

$$\text{Eq.9: } TLV - TWA = \frac{(C_1 T_1 + C_2 T_2 + \dots + C_n T_n)}{8 \text{ hr.}}$$

$$\text{Eq.10: } TLV - Mixture = \frac{C_1}{T_1} + \frac{C_2}{T_2} + \frac{C_n}{T_n} \leq 1$$

### Dust

The NIOSH 0600, was used, to measure the number of respirable particles, and to calculate the concentration of respirable particulate (mg/m<sup>3</sup>) in the air volume sampled (1), utilizing Eq.11 (22).

$$\text{Eq.11: } C = \frac{(W_2 - W_1) - (B_2 - B_1)}{V} \times 10^3$$

$W_{1,2}$ : Tare weight of filter before and post-sampling (mg)

$B_{1,2}$ : Mean tare weight of blank filters and post-sampling (mg)

V: Volume as sampled at the nominal flow rate (1.7 L/min - 2.2 L/min)

### Acids

During the initial investigation, it was discovered that acid was present only in the oil quality lab. The concentration of the substances in the technician's breathing zone was measured using NIOSH 7909 and OSHA ID 113. Equations 12 and 13 were used from related literature to calculate the pollutant levels, which enabled us to determine the concentration of each substance (mg/m<sup>3</sup>) (22).

$$\text{Eq.12: } C = \frac{(C_1 \times V_1 \times F_d) - (C_0 \times V_0)}{V} \times F_c$$

$C_{0,1}$ : Mean concentration, in mg/L, of anion in the field blank test solutions and post-sampling

V: Air sample volume (1)

$V_{0,1}$ : Field blank and sample test solutions volume (mL)

F<sub>d</sub>: Dilution factor for each sample test solution

F<sub>c</sub>: Conversion factor to convert from anion to acid concentration

F<sub>c</sub>: 1.0284 for chloride

$$\text{Eq.13: } \frac{\text{mg calculated} \times (\text{mg sample vol}) \times (1.03) \times (\text{dilution factor})}{(\text{liter of air}) \times (\text{ml aliquot})} = \text{mg/m}^3$$

Due to the large volume of collected data, we have shown in Table 4 the calculations as an example for the HSE group.

### Results

Upon reviewing the organization's database, we recognized 14 job groups, which were subse-

quently differentiated into operational and office categories, according to their respective job characteristic (Table 3).

Due to the large volume of results, we have shown the HARPI calculation for the HSE (Health, Safety, and Environment) job group as an example in Table 4.

Table 5 shows the maximum and minimum HARPI values calculated for the harmful agents identified in the offices and operational sectors.

Table 6 and Fig. 2, show the average of HARPI score for the all scope of the study to clarify the factors with the highest risk and the budget priority allocation for corrective actions.

**Table 4:** HARPI calculation for the HSE group

<i>Harmful agents</i>	<i>Operational</i>				<i>Offices</i>			
	ER	HR	WE	HARPI	ER	HR	WE	HARPI
Noise	4	5	4.47	41.05	2	2	2	23.58
Lighting	5	5	5.00	45.91	1	2	1.41	16.62
EMFs	2	2	2.00	18.37	1	1	1	11.79
	5	3	3.87	35.08	NI <sup>1</sup>	NI	NI	NI
IR	2	3	2.45	22.50	NI	NI	NI	NI
Heat stress	5	3	3.87	35.54	3	1	1.73	20.39
Analysis posture (3)	4	3	4.47	31.77	2	3	4.11	48.46
Benzene	4	5	4.47	451.52	NI	NI	NI	NI
Toluene	1	3	1.73	15.89	NI	NI	NI	NI
Ethyl benzene	1	3	1.73	15.89	NI	NI	NI	NI
Xylene	1	3	1.73	15.89	NI	NI	NI	NI
Synergic effect (BTEX) <sup>2</sup>	1	5	2.24	20.57	NI	NI	NI	NI
Sulfuric acid	1	4	2.00	18.37	NI	NI	NI	NI
Hydrochloric acid	2	4	2.83	25.99	NI	NI	NI	NI
Dust	2	1	2	18.37	NI	NI	NI	NI

<sup>1</sup>No Identify, <sup>2</sup> Benzene, Toluene, Ethylbenzene, Xylenes

**Table 5:** Min and max HARPI calculated and related harmful agents for job groups

Job groups	Operational				Offices			
	HARPI <sub>min</sub>		HARPI <sub>max</sub>		HARPI <sub>min</sub>		HARPI <sub>max</sub>	
	Agents	Amount	Agents	Amount	Agents	Amount	Agents	Amount
HSE	TEX <sup>1</sup>	15.89	Benzene	451.52	EMFs	11.79	AP	48.46
Laboratory	TEX	1.19	Lighting	3.44	EMFs	0.71	AP	2.92
Quality	TEX	0.48	Lighting	1.38	EMFs	1.06	AP	4.37
Planning	-	-	-	-	EMFs	1.06	AP	4.37
Production	TEX	10.72	EMFs	284.59	EMFs	7.47	AP	30.61
Logistic	TEX	19.06	Lighting	55.10	EMFs	6.83	AP	28.06
Commercial	-	-	-	-	EMFs	13.83	AP	56.84
Security	TEX	29.79	Lighting	86.09	EMFs	6.65	AP	27.33
Legal affairs	-	-	-	-	EMFs	0.80	AP	3.28
Management	-	-	-	-	EMFs	1.42	AP	5.83
Technology	-	-	-	-	EMFs	6.65	AP	27.33
Human Re- source	-	-	-	-	EMFs	4.34	AP	17.85
Process	Toluene	0.07	Lighting	0.69	EMFs	0.71	AP	2.91
Maintenance	Toluene	4.77	Lighting	44.77	EMFs	27.93	AP	114.77

1. Toluene, Ethylbenzene, Xylenes

**Table 6:** Average of calculated HARPI in all scope of study

Harmful agents	ER	HR	Wfi	HARPI
Noise	4	5	3.235	71.36
Lighting	5	5	3.205	70.66
EMFs	2	2	1.5	53.96
UV	5	3	1.91	36.90
IR	2	3	1.225	41.72
Heat stress	5	3	2.8	51.67
Analysis posture	4	3	3.785	74.85
Benzene	4	5	2.235	81.30
Toluene	1	3	0.865	10.25
Ethyl benzene	1	3	0.865	11.61
Xylene	1	3	0.865	11.61
Synergic effect (BTEX)	1	5	1.12	15.03
Sulfuric acid	1	4	1	13.42
Hydrochloric acid	2	4	1.415	18.99
Dust	4	1	1	13.42



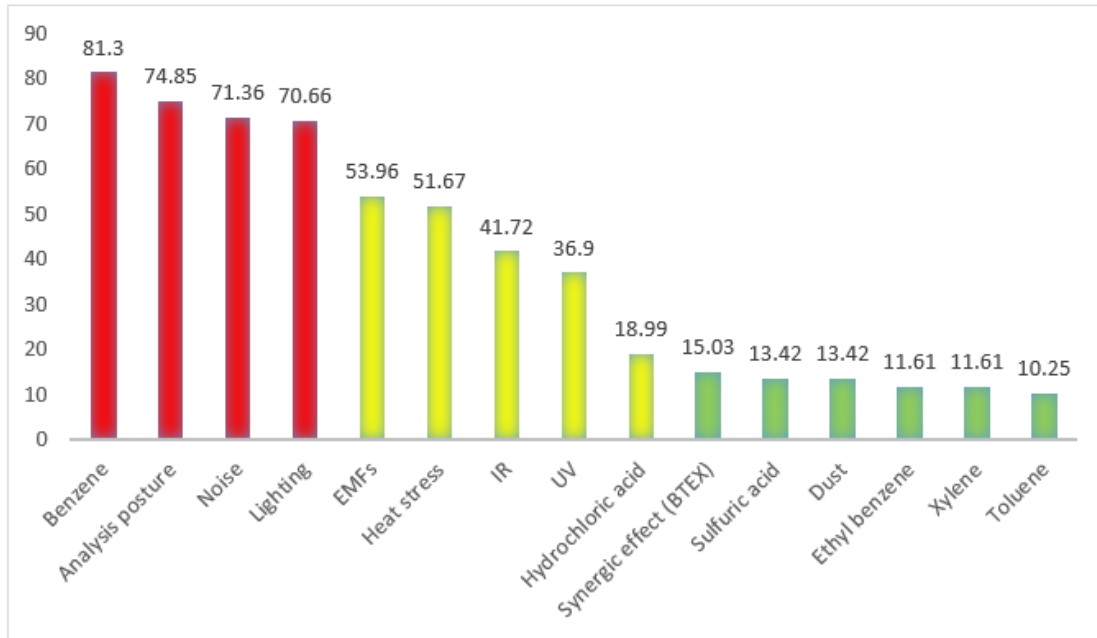


Fig. 2: Calculated HARPI in all scope of study

## Discussion

According to Anthony Giddens, we live in a civilization preoccupied with safety, thus emphasizing the concept of "risk." As a result, the risk appears as a pervasive and inescapable reality in modernity. Risks to HSE abound, and the notion of risk and risk-taking are increasingly preoccupying people, governments, organizations, and scientists (23). This study aimed to provide a comprehensive model that would detect, assess, and prioritize occupational health risks and thereby assist senior management in using the budget to execute the necessary corrective measures in the NAZ oil field. The results revealed that among all administrative department employees of various positions, the highest risk score was for ergonomic risks due to workers' positions while working. This finding was in agreement with another study (7). Moreover, among the harmful factors identified for office workers in each job group, exposure to electromagnetic fields was determined as the factor with the lowest risk (Table 5).

The priorities in the administrative and operational job groups are different. For the HSE group, benzene, the production group, EMFs, and other groups, undesirable lighting has the highest risk score, and exposure to TEX has the lowest risk score (Table 5). In Jahangiri et al.'s study (7), the risk of exposure to benzene was moderate, and the risk of other chemical agents was low. In the present study, the risk of different chemical agents was medium and low, but benzene was identified as the most dangerous factor in the workplace. Based on other implemented research, benzene can cause cancer at low concentrations and a high-risk level (23). This difference in the results is due to the data analysis methods; in the study (7), risk prioritization was calculated based on risk levels frequency. Still, in the proposed model, other influential factors such as exposure time, number of workers exposed, and exposure dose are considered. Table 6 and Fig. 2 reported that workers' ergonomic conditions were identified as a second priority.

According to the WHO statistics, Safarian et al. said musculoskeletal disorders are the second

most common work-related disease (24). According to Anagha, one of the most important causes of musculoskeletal disorders among workers is awkward posture (25). Recent statements can confirm the results provided by our proposed model. As mentioned, our proposed model ranked noise as the third priority among the 14 harmful factors studied and as the first factor among the physical agents. This result is consistent with previous statements (Table 6 and Fig. 2).

From a managerial point of view, risk acceptability is significant and of great importance (26). Risk and risk assessments have a long history in making decisions, and human beings have always sought to reduce the rate of exposure to dangers (27). As a result, various risk assessment approaches have many methods for each industry. Therefore, what is essential in adopting a risk assessment method is to simplify the decision-making in the risk management process and focus on a selection of the appropriate corrective actions with the desired effect, assumed benefits at an acceptable cost, and resource savings (12). For example, Multi-Criteria Decision Making (MCDM) approaches provide risk assessment knowledge with their capability to solve real-world problems with multiple, inconsistent, and discrepant criteria (28).

In our proposed model, in addition to the frequency of exposure, we used the most important factors affecting workers' health, including exposure dose and duration of exposure, to determine the priority of risks. The significance and strength of the risk management approach reside in the fact that it consolidates diverse evaluation and discussion techniques, integrates them into a whole, and supplies structure to the decision-making process (29). In Buckingham's theory, dimensionless parameters can be substituted for the main variables (30). In the present study, we used a model (7), to eliminate the unit of parameters and another model (15) to influence the factors affecting health (duration and dose of exposure).

### Limitations

The workplace harmful factors are not limited to those mentioned in the present study. Based on the provided model, any known substance with occupational exposure limits (OEL) can be evaluated using Table 2. Among the five main categories of harmful factors in the workplace, psychological and biological factors require specialized methods and have a high cost for sampling and Paraclinical tests. The present study examined the most common elements in the study scope as samples to present the current model.

### Conclusion

Among the employees of the administrative department of all job groups, ergonomic risks due to people's posture while working has the highest risk score and is the most critical risk for implementing corrective actions. For the HSE group, benzene, the production group, EMFs, and other groups, undesirable lighting has the highest risk score, and exposure to TEX has the lowest risk score. In our proposed model, in addition to the frequency of exposure, we used the most important factors affecting workers' health, including exposure dose and duration of exposure, to determine the priority of risks. The significance and strength of the risk management approach reside in the fact that it consolidates diverse evaluation and discussion techniques, integrates them into a whole, and supplies structure to the decision-making process. The proposed model can prioritize measuring and evaluating the harmful agents of the workplaces based on the health risk score (HARPI score) due to exposure to chemicals, physical factors, and analysis posture. By developing the ER and HR table, this model can assess semi-quantitative risk in other fields, such as the environment.

### Journalism Ethics considerations

Ethical issues (Including plagiarism, informed consent, misconduct, data fabrication and/or falsification, double publication and/or submission,

redundancy, etc.) have been completely observed by the authors.

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## Conflicts of interest

There is no conflicts of interest

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